

Date: Tuesday, 24/06/2008 1:21:46 PM
 User: Linda Lacelle

Process Sheet

| | | | | | | |
|-----------------------|--|--|------------------|---------------------------------|--|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : D-PAD BACK PLATE | | |
| Job Number | : 40036 | | | | | |
| Estimate Number | : 13393 | | | | | |
| P.O. Number | : | | Part Number | : PB6743001191 | | |
| This Issue | : 24/06/2008 S.O. No. : | | Drawing Number | : B6743001 PAGE28,12 | | |
| Prsht Rev. | : NC | | Project Number | : N/A | | |
| First Issue | : / / | | Drawing Revision | : B1 | | |
| Previous Run | : | | Material | : | | |
| Written By | : | | Due Date | : 01/07/2008 • Qty: 10 Um: Each | | |
| Checked & Approved By | : <u>JMF 08-06-24</u> | | | | | |
| Comment | : Est Rev:A 08-06-20 new issue DD verified by:ec | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|--|
| 1.0 | M6061T6S063 | 6061-T6 .063 Sheet |
| | | Comment: Qty.: 0.1007 sf(s)/Unit Total : 1.0070 sf(s) 6061-T6 .063 Sheet <u>M107387</u> batch: <u>108279</u> <u>B 8-6-25</u> |
| 2.0 | WATER JET | FLOW WATER JET |
| | | Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> <u>B 8-6-25</u> Prog Rev: <u>B1</u> |
| | | 2-Deburr if necessary <u>B 8-6-25</u> |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE <u>B 8-6-26</u> |
| | | Comment: INSPECT PARTS AS THEY COME OFF MACHINE |
| 4.0 | QC8 | SECOND CHECK <u>S 06/06/05</u> |
| | | Comment: SECOND CHECK |
| 5.0 | MS21075L3 | Nutplate Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s) Nutplate batch: <u>M107279</u> <u>E 08/06/25</u> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:21:46 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD BACK PLATE

Job Number: 40036

Part Number: PB6743001191

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 CCR264SS33

Cherry Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Cherry Rivet

batch: M107737

ED08/06/25

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



1 - counter sink as per drawing

Comment: SMALL & MEDIUM FAB RESOURCE 1

2 - install nut plate as per dwg

ED08/06/25 (10)

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/06/25 (x0)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

11 08.07.02 10

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/03 11

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-03

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

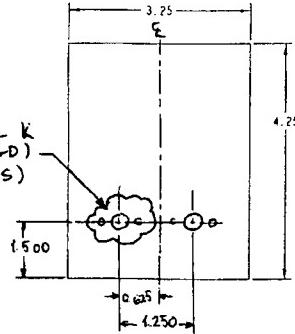
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

RELEASED
4/6/11

REFERENCE ONLY

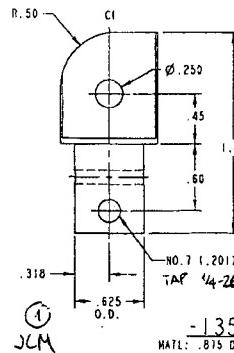
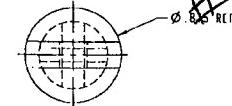
SEE DETAIL K
(SHEET 26/40D)
(2 PLACES)



② -191 D-PAD BACK PLATE

MATL: .063 THK, 6061-T6, QQ-A-250/11

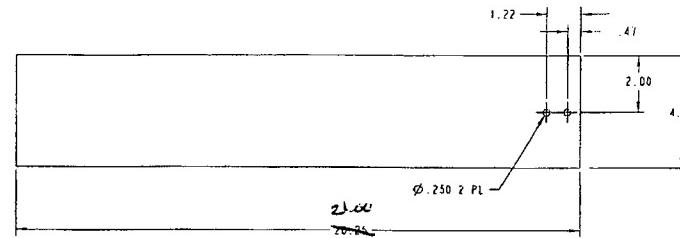
SCALE 1.000



-135 MALE EYE

MATL: .063 DIA, 6061-T6, QQ-A-200/8

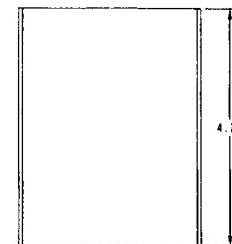
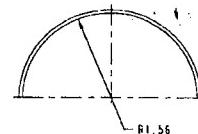
SCALE 2.000



② -177 SHORT SUPPORT PLATE

MATL: .090 THK, 6061-T6, QQ-A-250/11

SCALE 0.500



② -195 D-PAD FACE PLATE

MATL: .063 THK, 6061-T6, QQ-A-250/11

SCALE 1.000

PREMIER AVIATION, INC.
900 Aviation Parkway, Grand Prairie, Texas 75052
DRAWN BY: DATE: 04/06/11
REV: NO.: B67-43001
SCALE: 1:1
Sheet 26 of 45

ORIGINAL

| | | |
|-------------------------------|--------------|--------------|
| DART AEROSPACE LTD | Work Order: | 40036 |
| Description: D PAD BACK PLATE | Part Number: | PB6743001-91 |
| Inspection Dwg: Rev: B1 | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| | | | | | |
|--------------|--------|-------------|----------|---------------------|---|
| Measured by: | HB | Audited by: | | Prototype Approval: | 1 |
| Date: | 8-6-25 | Date: | 08/06/25 | Date: | b |

| Rev | Date | Change | Revised by | Approved |
|------------|-------------|---------------|-------------------|-----------------|
| A | | New Issue | KJ/JLM | |

② -73 20 DEGREE COVER PLATE

MATL: .032 THK, 6061-T6, QQ-A-250/
SCALE 0.500

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|---|--------|-------|-----------|------|
| PREMIER AVIATION, INC. | | | | |
| 2001 Aviation Parkway, Grand Prairie, Texas 75052 | | | | |
| SDT# | COD# | IMAT# | ORG# | REV. |
| D | DOSUV8 | | B67-43001 | B1 |

ORIGINAL